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Please replace the paragraph starting on line 22, page 13 with the following:

g: \$99/\$100

 φ refers to the roll bias angle, also the second bias angle which is portrayed in Figures 7B to 8D by reference number 710 712.

Please replace the paragraph starting on line 7, page 14 with the following:

The bias angle 710 and the second bias angle 712 of the earlier Figures is the roll bias angle φ of Figures 14A-16C. In Figure 14A, the roll bias angle $\varphi = \arccos((a - b \cos \theta) / c)$ for the disk bending down. In Figure 14B, the roll bias angle $\varphi = \arccos((b \cos \theta - d) / c)$ for the disk bending up. This leads to $\varphi \approx 1.2$ degrees of arc at the Outside position of Disk OD, with r = 45 mm. In Figures 14A and 14B, the radial motion of slider 100 is about $h = b * \sin \theta = (ts+td/2) \sin \theta$.

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Amendment B revision Serial Number: 10/619,163

Docket: 139-024